



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM621A1001101 S5330

Job Sheet 182937



Part No: RBEM621A1001101 S5330 **Job Qty:** 1 ea

Part Name: Wide Tabs Folding Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 11/1/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM621A1001101 S5330 Rev. B IPP Rev A. 17.10.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		11/1/18	0.00	0.00	Purchasing		NOV 06 2018
110	Packaging	1 pcs		11/1/18	0.00	0.00	Packaging2		NOV 06 2018
120	QC	1 pcs		11/1/18	0.00	0.00	QC6		NOV 06 2018
121	Small Fab	1 pcs		11/1/18	0.00	1.00	Small Fab-9		MLL DAS 9-89
122	QC	1 pcs		11/1/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		11/1/18	0.00	0.00	Packaging3-1		7/1/21 9-89
140	QC21-SA	1 Ea		11/1/18	0.00	0.00	QC21		9-89 NOV 07 2018

Part Op 100 - Issue P/O: 040949 MANUFACTURE RBEM621A1001101 S5330 AS PER DWG Supplier: METEC Certificate

Descriptions: of conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

SENT 06. 2018 x 1 R h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM621A1001101 S5330P	Wide Tabs Folding Tool	1 pcs (1 ea)	100-Purchasing	5125135
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	5089128
143 APP-IM2450-E	Case	1 Ea (1 ea)	121-Small Fab	5114742
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5021040
143 RBEM621A1001101 S5330-27	Bottom Foam 6.40 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5114740
RBEM621A1001101 S5330-29	Lid Foam 1.88 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5114741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM621A1001101 S5330P	1	0	0
121-Small Fab	97524A032	4	539	0
	APP-IM2450-E	1	0	0
	RB41011	1	792	0
	RBEM621A1001101 S5330-27	1	0	0
	RBEM621A1001101 S5330-29	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/6/18 2:10 PM dart.Lussier.Patrick



Container No: S125139



Part: RBEM621A1001101 S5330

Job No: 182937

Serial No/Batch: S125139

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/06/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040949**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040949
PO Date: 9/6/18
Due Date: 10/15/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182917	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
							IX	SEP 17 2018					
2	182952	RBEM324U3010101P			Standard Landing Gear Wheel Replacement Device receive pcs	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$1,042.00/pcs	\$1,042.00
							IX	OCT 15 2018					
3	182937	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	11/1/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
							IX	NOV 06 2018					
Grand Total:													\$9,906.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/6/18 3:49 PM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Patrick Lusier

Shipment No: 24208
Shipment Date: 05-Nov-2018
Ship Via: our truck
Order Number: 3004
Order Date: 09/06/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040949 ✓
Terms: 2% 10 - Net 30 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
4	1	1 ✓	0	0	EA	DART-RBEM621A1001101S5330P Wide Tabs Folding Tool, drawing # RBEM621A1001101 S5330	1	3004-04

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Patrick Lusier

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART- RBEM621A1001101S5330P	Wide Tabs Folding Tool	B	40949

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, November 5, 2018

DAS
68
9-89

